



Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting



Issue 2

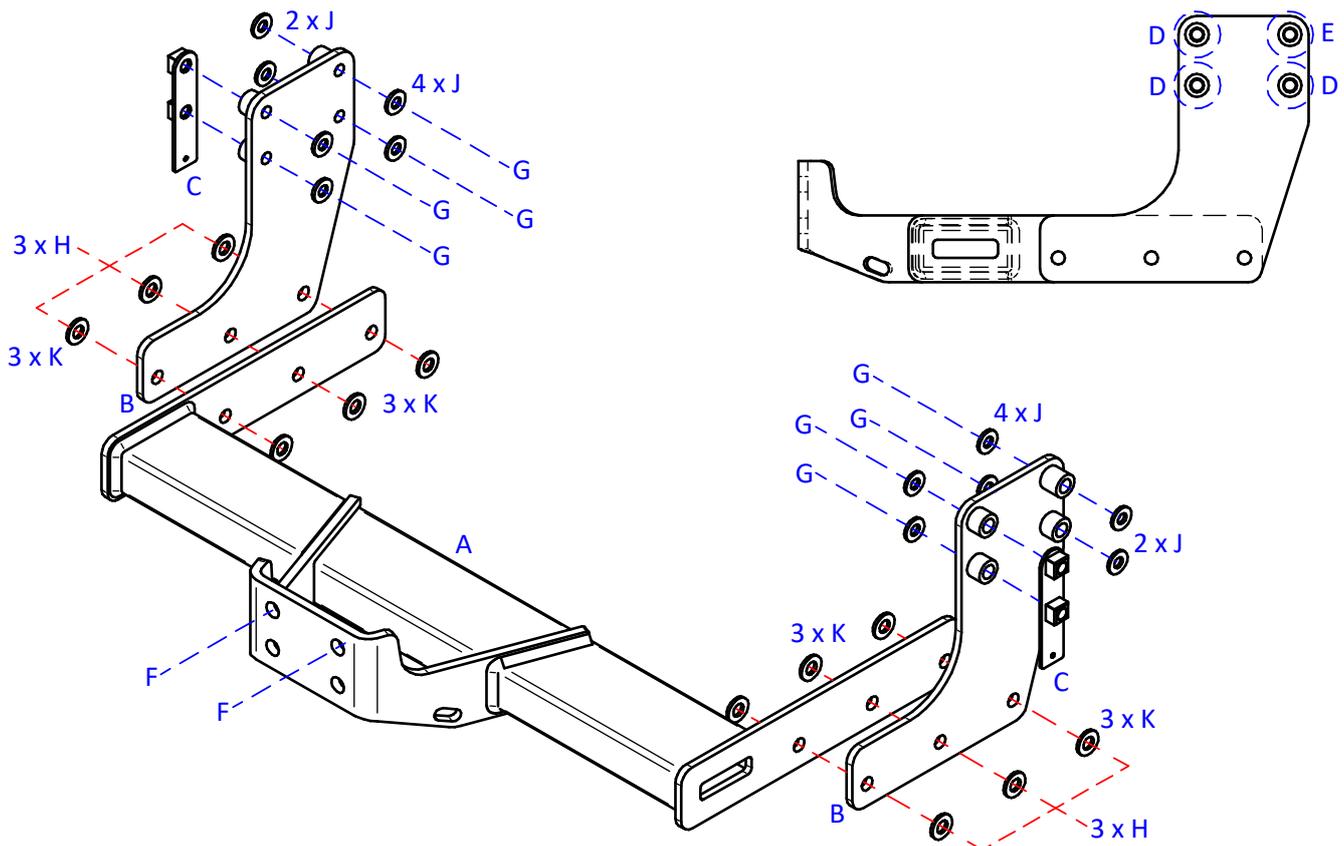
TM21 MERCEDES SPRINTER FWD (WITH STEP)

Item	Qty	Description	Item	Qty	Description
A	1	TM21 Crossmember	F	2	M16 x 50 Bolts & Nyloc Nuts
B	2	Side Arms	G	8	M12 x 130 Bolts, 4 Nyloc Nuts & 4 S/P Washers
C	2	Clamp Plates	H	6	M14 X 40 Bolts & Nyloc Nuts
D	6	25mm O/D x 17mm Spacer Tube	J	12	12 x 25 Flat Washers
E	2	25mm O/D x 22mm Spacer Tube	K	12	14 x 27 Flat Washers

1. Lower the spare wheel.
2. Temporarily remove the spare wheel mechanism from the rear panel.
3. Using Item G with Item J fix Items B to the inside face of each bumper bracket and using Items D and Items E as spacers (See sketch below for orientation), Use Items C to access the rearmost mounting points.
4. Using Item H with Item K fix Item A between each side arm.
5. Using Item F fix your desired ball bracket and wiring plate (Not supplied in this kit) to Item A.
6. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
7. Refit the spare wheel mechanism to the rear panel.
8. Raise spare wheel back into position.

TM21

Spacer Tube Orientation



Note:

1. Torque Settings see notes overleaf.
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.