

Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 6

TP5 Fiat Scudo / Citroen Dispatch / Peugeot Expert 2007> / Toyota Pro Ace Van 2013>

Item	Qty	Description	Item	Qty	Description
А	1	Crossmember	Е	2	M16 x 50 Bolts Nuts & S/P Washers
В	1	L/H Side Arm	F	2	M12 x 110 Bolts & Nyloc Nuts
С	1	R/H Side Arm	G	7	M12 x 40 Bolts 4 Nuts & 7 S/P Washers
D	2	22 x 67 Spacer Bushes	Н	1	M10 x 40 Bolt & S/P Washer
			J	1	Captive Clamp Plate M10
			К	3	12 x 40 Flat Washers
			L	1	10 x 30 Flat Washers
			Μ	1	Coupling Spacer
			Ν	1	Captive Clamp Plate M12

- 1. Lower spare wheel and unclip carrier.
- Using item F with item K loosely bolt item B and item C to the inside face of each chassis member. Locate item D into each existing hole on the outer face of each chassis member.
- **3.** Using item **G** with item **K** and item **N** bolt the left hand side arm (item **B**) to the existing forward hole in the bottom face of the forward crossmember.
- Locate item J through the rectangular hole in the bottom face of the right hand chassis and using item H with item L bolt item C into place at the forward hole.
- 5. Using item G bolt item A to item B and item C.
- **6.** Using item **E** bolt the ball bracket and wiring plate (not supplied in this kit) to the mounting plate. Note: A coupling spacer is supplied if required.
- 7. Fully tighten all nuts and bolts and ensure the towbar is rigid and secure.
- 8. Replace spare wheel.

