Tow-Trust Towbars

Important: Please read General Notes overleaf before fitting

Issue 1

TSUZ1SN SUZUKI S-CROSS 2013> / VITARA 2015>

Item	Qty	Description
A	1	TSUZ1 Crossmember
B	2	Handed Side Arms
C	1	ACS4 / 9204 Swan Neck
D	1	VASP8 L/H Socket Plate

Item	Qty	Description
E	2	M10 x 35 Bolts (10.9) & S/P Washers
F	6	M10 x 40 Bolts (10.9) , 4 Nyloc Nuts & 2 S/P Washers
G	2	M12 x 110 Grade 10.9 Bolts & Nyloc Nuts
H	2	15mm Spacer Plates
J	8	10 x 30 Flat Washers
K	4	12 x 25 Flat Washers

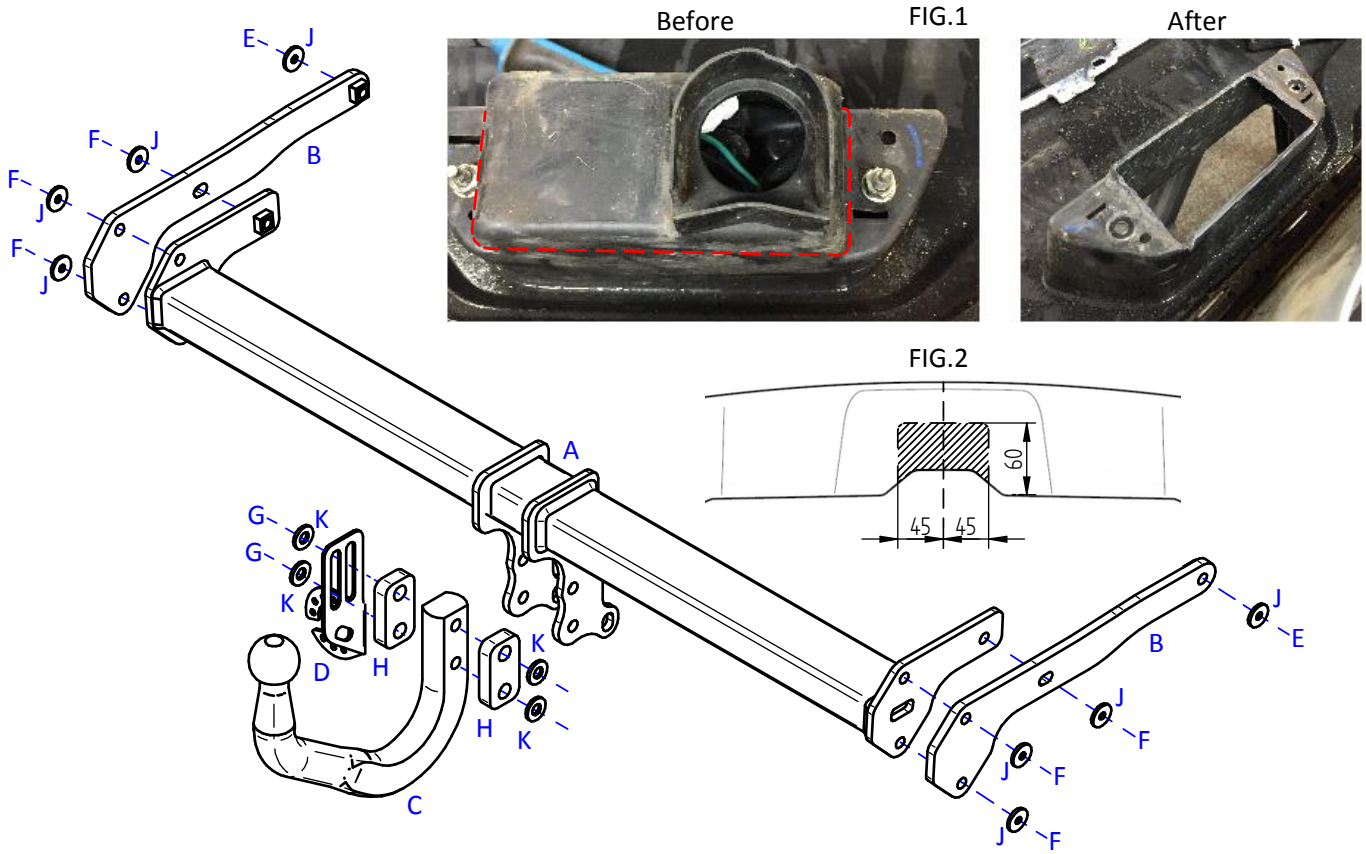
BUMPER REMOVAL:

1. Remove the rear light clusters.
2. Carefully unclip the wheel arch trim to reveal one fixing on the S-Cross and two fixings on the Vitara either side of the vehicle. Remove fixings.
3. Remove two fixings from around each wheel arch liner, four fixings along the lower edge and one either side of the boot shut area.
4. Remove the rear impact beam (This is NOT refitted with the Towbar assembly).

TOWBAR INSTALLATION:

1. Insert Items **B** into each chassis member and fix in place using Item **E** with Item **J** at the forward mounting point only.
2. Place Item **A** between each side arm and fix in place using Items **F** with Item **J**.
3. Using Item **G** with Item **K** and Item **H** fix Item **C** and Item **D** to Item **A**.
4. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
5. Cut the rear bumper as per FIG.1 to allow clearance between the fog light and the Towbar.
6. Cut the rear bumper as per FIG.2 for the Towbar to exit.

TSUZ1SN



Note:

1. Recommended Torque Setting for M12 Grade 10.9 -139 Nm. (For other Torque Settings see notes overleaf.)
2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.