

# **Tow-Trust Towbars**

Important: Please read General Notes overleaf before fitting

#### Issue 1

## TVW18VK TOURAN 2015>

Item	Qty	Description	Item	Qty	Description
А	1	TVW18 Crossmember	D	1	Flip Up Socket Plate (TTFP/LH)
В	2	Handed Side Arms	E	8	M10 x 40 (10.9) Bolts, 4 Nyloc Nuts & 4 S/P Washers
С	1	6206 Detachable Neck	F	2	M12 x 25 Bolts & S/P Washers
			G	2	M12 x 22 Bolts & S/P Washers
			Н	12	10 x 25 Flat Washers
			J	4	12 x 25 Flat Washers

#### **BUMPER REMOVAL:**

- 1. Remove rear light clusters, one fixing inside boot area each side. (Some light clusters may have two fixings under black cover on boot opening).
- 2. Remove four fixings from each wheel arch, six fixing from the bumper lower edge, carefully release the bumper from the vehicle bodywork and pull rearward disconnecting any necessary wiring looms.
- 3. Remove the rear impact beam (This is not refitted with the Towbar assembly), refit fixings into rear panel to stop water ingress.
- 4. If fitted carefully lower and support the AdBlue tank from the O/S.

### TOWBAR INSTALLATION:

- 1. Insert Items B into each correct chassis member and fix at the forward mounting point only with Item E and Item H.
- 2. Insert Item A into the open ends of the chassis between each side arm and fix through the rearmost mounting point using Item E with Item H.
- 3. Fix Item A to Items B using Items E and Items H.
- 4. Using Item F with item J and Item G with Item J fix Item C and Item D to Item A.
- 5. Fully tighten all fixings ensuring the Towbar is rigid, square and secure.
- 6. Refit the AdBlue tank, rear bumper and light clusters.



#### Note:

1. Torque Settings see notes overleaf.

2. Nose load limits and vehicle manufacturers trailer / caravan weight limits must be observed.